May-29-12 2:47:35 PM

Revision ID:	D209-669-04			Accept	*N900	040	100)* s	Setup Star	1.7	S1*
Item Name:	Replacement S	kidtube							Stop	, *N	S2*
	29/05/2012	Start Qty: 1.00	*1*		Cust Item	ID:		-			
Required Date:	16/07/2012	Req'd Qty: 1.00	*1*		Customer:						
Reference:		· 									
Approvals:	Process Plan	n: MLJ	Date: \7. 05	29 Tooling:	D	ate:	_	F	Run Star	^t *N	R1*
			Date:	 SPC (Y/N):		ate:			Stop	, *V	R2*
Sequence ID/ Work Center II		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plàn Code	Accept Qty	Reject Qty	Reject Number	Insp.
Draw Nbr	Revi	sion Nbr						•			
D2906	Rev	В						-	•		1
100				0.00						**	
100		DOCUMENT CONTRO	L								
DC		Memo		0.00 pe labels per PPP D205-669-	003	211125	901				
Document Control		Photocopy I)209-669 bluefile & ty	pe labels per PPP D205-669-	043 Chg 002 PC1	ر برا ۱۸۵	V I			4 di	t i
				đ						***	
10	·			0.00						ž	
110	•	Skidtubes									
Skidtubes		Memo		0.00	•	/	^				
Skidtubes		- Inspect ma	t'l D2500-1-190 for d	amage	<u>~</u> :	# (-	F	12:b-))	•	7
		-Drill pilot h		8149, DT8711-2 & DT8711-	3 (Do not use	^		124b- 56~1/	*		
		-Open holes	to 0.500" as per Dwg	D2906 without cutting fluid	\ 5		120	06~//	1		•
•		-Deburr and	blow out all chips from	n • ·		4.		,		••	
		-Acid etch a	nd Alodine tube per Q	SI 005 4.1							
					/						•

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W/O:			W	ORK ORDER CHANG	ES					· · · · · · · · · · · · · · · · · · ·
DATE	STEP	PRO	CEDURE CH	ANGE	Ву		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:	Fault Cat	egory:	_ NCR: Y	es N	o DQ/	4 :	Date:	
	R	esolution:	Dispositi	on:	_ QA: N/C	Clos	sed:		Date: _	
NCR:		`	WORK ORI	DER NON-CONFORMA	ANCE (N	CR)				
DATE	STEP	Description of NC		Corrective Action Secti		0	Verific		Approval	Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng		ın & ate	Section	on C	Chief Eng	QC Inspector
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Work Order ID	84893
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84893

Page 2

Insp.

May-29-12 2:47:35 PM Item ID: D209-669-043 Accept *N900040100* Setup Start **Revision ID:** Item Name: Replacement Skidtube **Start Date:** 29/05/2012 Start Qty: 1.00 Cust Item ID: **Required Date:** 16/07/2012 Req'd Oty: 1.00 **Customer:** Reference: Run Process Plan: _____ Date: ____ Tooling: Approvals: Date: Stop **Date:** QC: SPC (Y/N): Date: Sequence ID/ Operation Tool # Plan Set Up/ **Tool ID** Reject Reject Accept **Work Center ID** Description **Run Hours** Number Stamp Code Qty Qty 120 QC3- Inspect Part Finish 0.00 *120* QC 0.00 Memo Quality Control 130 0.00 Skidtubes Skidtubes 0.00 Memo Skidtubes -Bond web in place per QSI 015. Allow 12 Hrs. cure time before cutting Qty Part Number Description Batch A/R Sikaflex-291 Sikaflex expire date: 13-4-12

Start Time: 16 60 Fin Time: 2.00

P/N

D2926-3

pick: Qty

Date:

description

Web

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W/O:			W	ORK ORDER CHANGI	ES			
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No:		PAR #:	Fault Cat	tegory:	NCR: Yes	No DQA:	Date: _	
	R	esolution:	Disposit	on:	_ QA: N/C Clo	sed:	Date: _	
NCR:	•	V	VORK ORI	DER NON-CONFORMA	NCE (NCR)		
DATE	STEP	Description of NC		Corrective Action Section		Verification	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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Page 3

May-29-12 2:47:35 PM D209-669-043 Item ID: Accept Setup Start *N900040100* Revision ID: Item Name: Replacement Skidtube **Start Date:** 29/05/2012 Start Oty: 1.00 **Cust Item ID: Required Date: 16/07/2012** Rea'd Otv: 1.00 Customer: Reference: Run Start Process Plan: Date: Approvals: Tooling: Date: Stop OC: Date: SPC (Y/N): Date: Operation Sequence ID/ Tool ID Reject Set Up/ Tool # Plan Reject Accept Insp. Work Center ID Description Qty **Run Hours** Code Otv Number Stamp 140 0.00 BENDING MACHINE - CROSSTUBES *140* CNC Bend 1 0.00 Memo CNC Delta 100 Bender 1-Bend as per program COB43FWD & COBRAFT on CNC Bender and Folio FT 2-Cut tubes as per Dwg, D2906 150 0.00 Skidtubes *150* Skidtubes 0.00 Memo Skidtubes -Deburr ends and remove markes from bending 12-06-13 - pc 12/67/04 - Insert D4202-1 spacer, swage as per OSI002 and trim/grind flush per OSI002 and dwg. Hold x-bolt with DT9701 Use tube expander 1/2 x17G to start expantion and finish with 1/2 x 18G to achieve dwg dimention. 160 QC5- Inspect part completeness to step on W/O 0.00 OC 0.00 Memo Quality Control

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W/O:			W	ORK ORDER CHAI	NGES					
DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Ca	tegory:	NCR:	Yes N	lo DQA	:	_ Date: _	
	R	esolution:	Disposit	ion:	QA: I	WC Clo	sed:		Date: _	
NCR:			WORK OR	DER NON-CONFOR	MANCE	(NCR)				
DATE	STEP	Description of NC Section A	Initial	Action Description	Section B	Sign &	Verifica Section		Approval Chief Eng	Approval QC Inspector
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Work Ord <i>May-29-12 2:4</i>		893		*848	393*				Page 4
Item ID: Revision ID:	D209-669-04	43		Accept	*N9000	740100)* Set	tup Start	*NS1*
Item Name:	Replacement S	Skidtube						Stop	*NS2*
Start Date: Required Date: Reference:	29/05/2012 : 16/07/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item II Customer:) :			
Approvals:	Process Pla	in:	Date:	Tooling: SPC (Y/N):	Dat		Ru	n Start Stop	"NR1"
Sequence ID/ Work Center II	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool # Plan Code	•		Reject Insp. Number Stamp
170 Skidtubes		Large Fab Memo		0.00	`				
Skidtubes		-Drill holes in not to hit we -Drill pilot h	b.Deburr oles for aft & fwd cap us	217 Open holes to 19/64", ing DT8215 open holes of DT8091-3 , open to .640	to #6" Deburr	A C) 1	2-	7-4
190		QC5- Inspect part comple	eteness to step on W/O	0.00					
190		Memo		ا من کی روزا	07/5				

Memo

Quality Control

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W/O:			WO	RK ORDER CHANG	GES					
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Part No	:	PAR #:	Fault Categ	gory:	NCR: Y	es No	DQA	\ :	Date: _	
	Re	esolution:	Disposition	n:	QA: N/C	Clos	ed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORM	ANCE (N	CR)				
DATE	STEP	Description of NC			tion B		Verific	ation	Approval	Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng		gn & ate	Section	on C	Chief Eng	QC Inspector
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Work Ordo <i>May-29-12 2:47</i>		893	, _ ,	*848	393*						-	Page 5	-
Item ID: Revision ID: Item Name:	D209-669-04			Accept	*N900	040	100) *	Setup	Start Stop	*NS	S1*	2 ************************************
Start Date: Required Date: Reference:	29/05/2012 16/07/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item I Customer:	D:							
Approvals:		n:	-	Tooling: SPC (Y/N):		ate:			Run	Start Stop	*NF	₹1* ₹2*	
Sequence ID/ Work Center II 200 *200* HandFinish Hand Finishing)	Operation Description Pressure Wash per QSI00	05 4.3	Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accep Qty	t Reje Qty		Reject Number	Insp. Stamp	
210 *710* Powdercoat Powder Coating	241	White Gloss(Ref:4.3.5.1) Memo START TIM OVEN TEM FINISH TIM	10 50 s	0.00 0.00 0.00 0.00				<u>/x</u>	J.		<u> </u>	M-L 12/07/1	/ 分ご

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0.00

220

220

Quality Control

QC3- Inspect Part Finish

Memo

W/O:			W	ORK ORDER CHANG	ES	······			
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		Stop	· *N	S2*
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	Run	Star	^t *N	R1*
		Stop	' *N	R2*
Accep Qty	-	-	Reject Number	Insp. Stamp
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-		Accept Re	Run Star Stop Accept Reject	Run Start *N Stop *N Accept Reject Reject

- 3-Inspect for foreign object per QSI 024

4-Install D2855 Fwd & Aft Cap as per Dwg D2906 and seal Fwd & Aft Cap with Sikaflex. Clean excess adhesive

A/R Sikaflex-291 / () /

W/O:	1		W	ORK ORDER CHANG	GES					
DATE	STEP	PRO	CEDURE CH	ANGE	By	/	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	·	PAR #:	Fault Cat	legory:	NCR: Y	es N	o DQ	A :	_ Date: _	
	R	esolution:	Dispositi	ion:	QA: N/	C Clos	sed:		Date: _	
NCR:			WORK ORI	DER NON-CONFORM	ANCE (N	ICR)				
DATE	STEP	Description of NC			ction B	0		cation	Approval	Approval
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Work Orde May-29-12 2:47		893	·	*848	393*							Page 7
Revision ID:	D209-669-04 Replacement			Accept	*N900	040	100)*	Setup	Start Stop	ı Vı .	S1*
Item Name: Start Date: Required Date: Reference:	29/05/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item Customer:					зюр	^N	S2*
Approvals:		ın:				oate:			Run	Start Stop	"	R1* R2*
Sequence ID/ Work Center II 240 * 74)		leteness to step on W/O Cap, Fwd Step and Wing Vects per QSI 024	Set Up/ Run Hours 0.00 0.00 Walk of work to Current	` `	Tool#	Plan Code	Accep Qty	t Rej Qty	•	Reject Number	Insp. Stamp
*250 *250* Packaging Packaging		Packaging Memo Identify and Location: PPP Rev:	pack for shipping as per F						fc,	12/	1/2	2
260 *260* QC Quality Control		QC21- Final Inspection	- Work Order Release	0.00				- 	− \ M(J	12/0	3123

MC5 12/07/2

W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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NCR:			WORK ORE	DER NON-CONFORMA	NCE (NC	R)						
DATE	STEP	Description of NC	B - 20 - 1	Corrective Action Section			cation	Approval	Approval			
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Picklist Print

May-29-12 2:47:42 PM

Work Order ID: 84893

84893

Parent Item:

D209-669-043

D209-669-043

Parent Item Name:

Replacement Skidtube

Start Date: 29/05/2012

Required Date: 16/07/2012

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:

new IPP 08.02.13 LL, verified by: DD

IPP Rev:B remove DT # in seq140 DD 10.03.10 Verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure		Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4202-1		Manufactured	No				Each	81.0000		19			
*D4202-13	k								**	DC 12	107/0	54	
				Location	B84763	<u>Loc</u>	<u>Oty</u>	Loc Code		(9)	/		
				LG			5		_				
					77727		5				•		
				LG002			76				-		
					78806		6		_				
D2500-1-190		Manufactured	No		79810	110	70 Each	01.0000			-		
	400+	Manufactured	NO			110	Each	91.0000	1	ì		T 10	
D2500-1- Ext'n - I' Beam Tube 4"	.19()								**			120	3-11
				Location	!	Loc	<u>Oty</u>	Loc Code			## T	(1912년 - 1922년 - 1922년 - 1922년 - 192	
				HALL			91		_				
					80061		14 77		. –	\overline{A}	-		
D2926-3		Manufactured	No		80001	110	Each	0.0000					
	•	Manufactureu	110			110	Eacii	0.0000	**	1	$\bigcap X$	10	4.17
D2926-3 []			R8	4950					~ ~ ·	(\mathcal{V})	\mathcal{A}	17	0-11
D2855		Manufactured	No			230	Each	21.0000	2 .	2			
D2855									**	- 	. 1		
Cap			•						1.2°4_	1710	716		
				Location		Loc	<u>Qty</u>	Loc Code					
				FP002			21						
					65519		2		_	v 1			
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Part No:	.	PAR #:	Fault Ca	tegory:	_ NCR: Yes	No DQ	A:	_ Date: _		
Resolution:			Disposit	ion:	QA: N/C CI	/C Closed: Date:				
NCR:		,	WORK OR	DER NON-CONFORM	ANCE (NCF	?)				
DATE	STEP	Description of NC	1-141-1		tion B		cation	Approval	Approval	
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Page 2

Work Order ID: 84893

D209-669-043

Parent Item Name: Replacement Skidtube

84893

D209-669-043

Start Date: 29/05/2012

Required Date: 16/07/2012

Start Qty: 1.00

Required Qty: 1.00

AN3-5A

Parent Item:

Purchased

No

230

Each

1,090.000

M 10=105

AN3-5A´	1
Bolt	4

<u>Location</u>	Loc Qty	Loc Code		
ST350	1090			
115371	46			
117423	124		·	
118626	→ 31			<u></u>
119355	200			
120187	500			
121185	189			
	230 Ea	ach 0.0000	4	4

AN960JD10L

NAS1149D0332J Purchased

No

MICIOU

Washer

ALS7-1032-130

Purchased

No

230

Each 2,136.000

**

AI S7-1032-130

ALS4-1037-138

Locatio	<u>n</u>	Loc Oty	Loc Code
ST280		51	
	117717	27	
	118966	22	MISTER
	119775	2	, , , ,
ST282		2085	
	119530	73	
	120181	12	
	121444	2000	

W/O:			W	ORK ORDER CHANG	ES			
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Work Order ID: 84893 *84893* Parent Item: D209-669-043 *D209-669-043* Parent Item Name: Replacement Skidtube **Start Date: 29/05/2012 Required Date: 16/07/2012** Start Qty: 1.00 Required Qty: 1.00 AN3C4A Purchased No 230 Each 1,458.000 *AN3C4A* ** 11/07/05 **BOLT** Location Loc Qty Loc Code ST350 1458 120187 57 120521 28 120769 38 121205 1000 121556 335 NAS1149C0332 R AN960C10L Purchased No 230 Each 0.0000 *AN960C101 *-\(\frac{1}{2}\) 11122063 washer D2594-3 Manufactured No 230 Each 2,418.000 *D2594-3* ** O-Ring, 205 Skidtube

Loc Qty	Loc Code	
2418		
41		
984		
50		
1343		V14
	2418 41 984 50	2418 41 984 50

W/O:			WC	ORK ORDER CHANG	SES					
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	C	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:	Fault Cate	gory:	NCR: Yo	es No	DQA:		Date: _	
	R	esolution:	Dispositio	n:	QA: N/C	Close	ed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORM	ANCE (N	CR)				
DATE	STEP	Description of NC	4		tion B		Verifica	tion	Approval	Approval
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Work Order ID: 84893		*84893	 }*							
Parent Item: D209-669-043 Parent Item Name: Replacement S	kidtube	*D209		143*			art Date: 2 Start Qty: 1		Required Date: 16	
D2594-1 *D2594-1* Plug, 205 Skidtube	Manufactured	No		230	Each	311.0000	14 **	14 <u>H</u> L	Required Qty: 1.0	
		<u>Locatio</u> FP001 FP-A	73401 74442 79495	<u>L</u>	98 30 18 50 213	Loc Code			 	
D3564-9 *D3564-9* Wearshoe	Manufactured	No	78590	230	213 Each	22.0000	1 **	1 1 1 1 1	12/07/0)5
D3564-11	Manufactured	Locatio FG FP001	76950 67590 69943 82255	<u>L</u> c	18 4 18 4 1 13 Each	Loc Code 8.0000	1			
D3564-11 Wearshoe		<u>Locatio</u> FG	n 77056	<u>L</u>	4 4	<u>Loc Code</u> 13848	**		M 17107)	05

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Dart Aerospace Ltd

W/O:			W	ORK ORDER CHANGE	S			
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	R	lesolution:	_ Dispositi	ion:	QA: N/C Cld	sed:	Date: _	
NCR:		W	ORK ORI	DER NON-CONFORMA	NCE (NCR)		
DATE	STEP	Description of NC	Initial	Corrective Action Section Action Description	n B Sign &	Verification	Approval	Approval
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Work Order ID: 84893

84893

Parent Item:

D209-669-043

D209-669-043

Parent Item Name: Replacement Skidtube

Start Date: 29/05/2012

Required Date: 16/07/2012

Start Qty: 1.00

Required Qty: 1.00

D3564-5

D3564-5

Wearshoe

Manufactured No

Manufactured

Manufactured

230

Loc Oty

Each

13.0000

Loc Code

**

17/07/05

Location FG FP001

No

2 34806 2 11 77609 82254 230

3 8 Each

31.0000

**

12/07/02

D3566-1

Gasket

D3566-1

Location Loc Qty FP -22 81619 10 FP002 53 68924 2 80919 3 83898 16 230 Each

21.0000 **

Loc Code

12/07/05

Gasket

D3566-5

Location Loc Qty FP 12 12 82275 FP002 9 80374 3 82274

Loc Code

XI

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W/O:		<u> </u>	W	ORK ORDER CHANG	ES					
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Part No	•	PAR #:	Fault Cat	egory:	NCR: Y	es No	o DQ A	٨:	_ Date: _	
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NCR:		V	VORK OR	DER NON-CONFORM	ANCE (N	CR)				
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14 D2594-1 14 D2594-3 2 D2855 2 D2856-1 1 D2926-1 1 D3564-9 1 D3564-1 1 D3564-1 2 D3564-1 2 D3566-1 1 D3566-1 44 ALS7-1032-130 or AKS7-1032-130 or AKS7-1032-130 or AKS7-1032-130 44 AN3C4A 44 AN960C10L 44 AN960D10L	22	19	D2579	CROSS BOLT SPACER
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2 D3566-1 1 D3566-5 D3566-5 D3566-15 O7566-15 O7566-15 O7566-15 O756-15 O756-130 O75	1		D3564-15	WEARSHOE
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D3566-15 44 ALS7-1032-130 or AKS7-1032-130 or AKS4-1032-130 or ALS4-1032-130 4 AN3C4A 4 AN3C4A 4 AN960C10L 4 AN960JD10L	1	1	D3566-5	GASKET
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4 AN3-5A 44 AN960C10L 4 AN960JD10L	22	44	AN3C4A	BOLT
44 AN960C10L 4 AN960JD10L	4	4	AN3-5A	BOLT
4 AN960JD10L	50	44	AN960C10L	WASHER
	4	4	AN960JD10L	WASHER

GENERAL NOTES

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

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11 CLEARWINGS ARE TEN LOTATION SHOWN OFF AFT END OF SKIDTUBE AND CONTROL DESCRIPTION OF AFT END OF SKIDTUBE AND CONTROL DESCRIPTION OF SKIDTUBE AND CONTROL DESCRIPTION OF SKIDTUBE AND CONTROL DESCRIPTION OF SKIDTUBE AND AS A SMOOTH RADIUS STARTING WITH A MAXIMUM CENTERLINE RADIUS OF CONTROL DIAMETER IS ALLOWABLE IN THE BENT PORTION OF THE TUBE.

15 BEND AS A SMOOTH RADIUS STARTING WITH A MAXIMUM CENTERLINE RADIUS OF CONTROL DIAMETER IS ALLOWABLE IN THE BENT PORTION OF THE TUBE.

16 CAND ENDING WITH A MINIMUM RADIUS OF 30. A MAXIMUM REDUCTION OF 0.200 IN DIAMETER IS ALLOWABLE IN THE BENT PORTION OF THE TUBE.

16 CAND ENDING WITH A MINIMUM RADIUS OF 30. A MAXIMUM REDUCTION OF 0.200 IN DIAMETER IS ALLOWABLE IN THE BENT PORTION OF THE TUBE.

17 USE DART DRILL TEMPLATE DT2906-0411 (D2906-041) OR DT2906-043) TO LOCATE AND DRILL \(\infty{0.297}\) HOLES FOR WEARSHOE INSERTS. INSTALL ALST. 1032-130 PER SECTION C-C AFTER FINISH. INSTALL AN3CAA BOLTS AND AN960C10L WASHERS WITH SIKAFLEX-241/291. 6

68

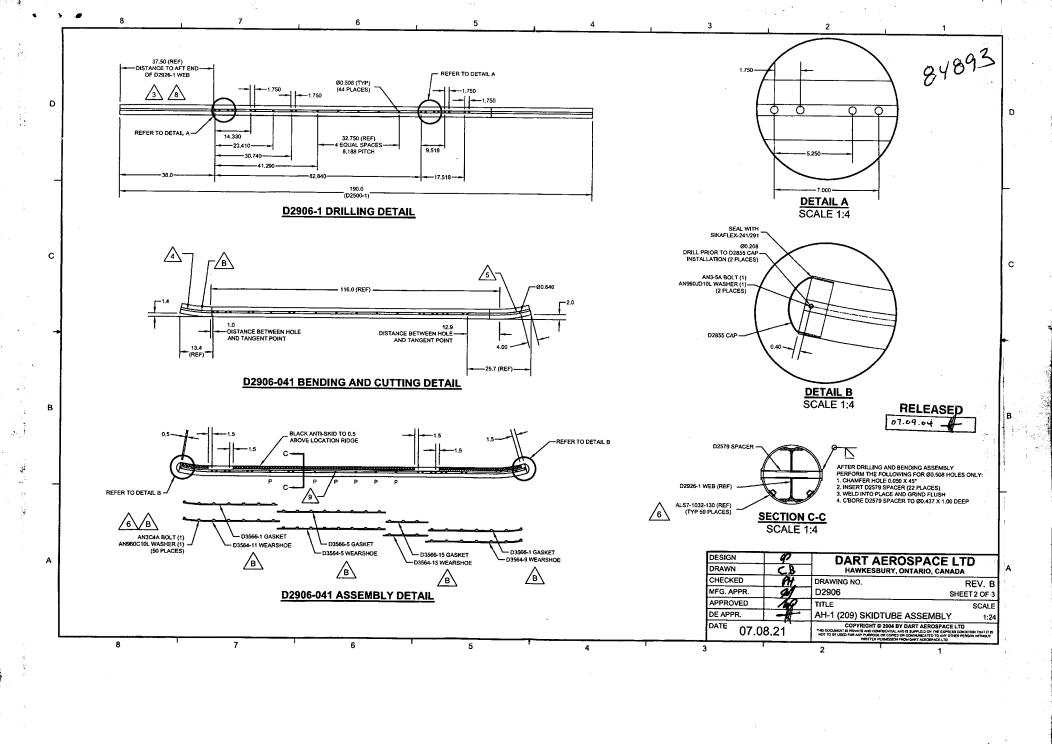
ACID ETCH, ALODINE PER DART QSI 005 4.1 PRIOR TO INSERTING D2926-1/-3 WEB. POWDER COAT ASSEMBLY WHITE (REF 4.3.5.1) PER DART QSI 005 4.3 BLACK ANTI-SKID PAINT AS INDICATED PER DART QSI 005 4.4 INSERT D2594-1 PLUG CW D2594-3 O-RING IN HOLES MARKED 'P' (BOTH SIDES OF TUBE) AFTER FINISH (12 PLACES).

RELEASED 40.64.64

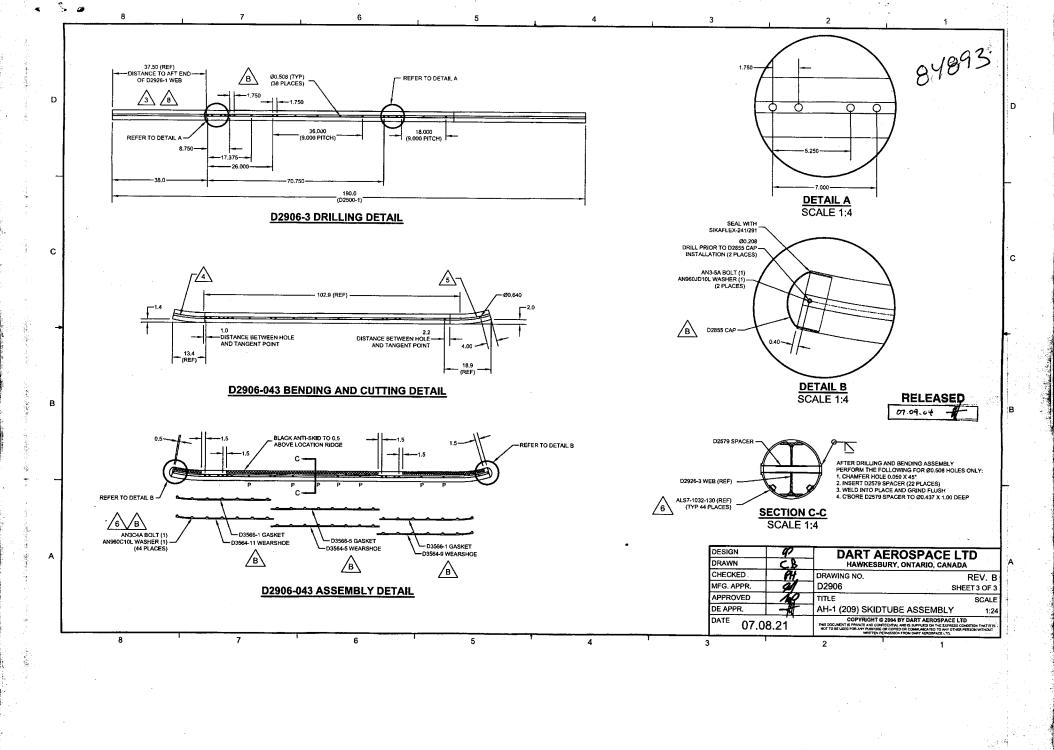
	UPDAT	E DRAWING FI	UPDATE DRAWING FORMAT: RE-ORGANIZE:		
	ADD S.	TAINLESS STE	ADD STAINLESS STEEL WEARPLATES AND GASKETS		
	CHANG	E WEARPLAT	CHANGE WEARPLATE HARDWARE TO SS;		
8	PG 1: A	PG 1: ADD NOTE 10;		e E	07.08.21
	PG2C	7: REMOVE AF	PG 2 C7: REMOVE AFT Ø0.640 HOLE FROM -041:)	1.00
	PG3C	3: CORRECTE!	PG 3 C3: CORRECTED -043 CAP P/N;		
	PG3D	7: 38 PLACES	PG 3 D7: 38 PLACES WAS 44 PLACES;		
٧	NEW ISSUE	SUE		8	04.06.22
REV.		٥	DESCRIPTION	β	DATE
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DE APPR.	نہ	1	AH-1 (209) SKIDTUBE ASSEMBLY	MBLY	NTS
DATE	07.08.21	8.21	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND COMPIDENTIAL AND IS SUPPLIED ON THE EXPRESS COMMON THAT IT IS NOT TO BE USED FOR ANY PARPOSE OR COPIED DO RECOMMUNICATED DANY OTHER PERSON WITHOUT WRITTEN PERMISSION REPOLATE ABENCAME IT.	ROSPACE ON THE EXPRE TED TO ANY OT	LTD 38 CONDITION THAT IT IS HER PERSON WITHOUT

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W/O:			W	ORK ORDER CHANG	ES				
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Part No	·	PAR #:	Fault Cat	egory:	NCR: Ye	s No	DQA:	Date: _	<u> </u>
	R	esolution:	Dispositi	on:	_ QA: N/C	Clos	ed:	Date: _	•
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DATE	STEP	Description of NC		Corrective Action Section			Verification	Approval	Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sig	n & ite	Section C	Chief Eng	QC Inspector
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	Re	solution:	_ Dispositi	on:	QA	: N/C Cle	osed:		Date: _	
NCR:		W	ORK ORI	DER NON-CONFO	RMANC	E (NCR)			
DATE	OTED	Description of NC		Corrective Action	Section B	Veri		cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Descrip Chief Eng		Sign & Date	1	ion C	Chief Eng	QC Inspector
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Dart Aerospace Ltd								
W/O:		WORK ORDER C	HANGES					
DATE	STÉP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr		
						,		

Approval QC inspector

Part No: _	P	_PAR #:	Fault Category:	NCR: Yes No DQA:	Date:	
	Resolution:		Disposition:	QA: N/C Closed:	Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC	Corrective Action Section B			Verification	Approval	Annroyal	
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector	
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